

# BLUE LAYOUT DYE



## SP™ 603



Features EZ-Touch® comfort nozzle



Non-glaring reflectivity



Coating Color - Blue



HMIS Hazard Rating:  
Health (2) • Flammability (4) • Reactivity (0)

- Dries quickly
- Non-glaring, non-etching
- Sticks to metal, glass



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Sprayon® SP™603 Blue Layout Dye applies a smooth, even coat for all layout work. Dark blue color provides sharp contrast of scribed lines against clean surface. Dries instantly and will not rub off. Fine, clean lines can be drawn on this non-glaring, non-flaking coating. Adheres to all metals, aluminum or glass. Removes easily with Sprayon® SP™606 Layout Dye Remover.

# SPECIALTY PRODUCTS

## USES

- Tool and die makers
- Machinists
- Maintenance mechanics
- Pattern makers

## APPLICATION

Surface must be free of grease, dirt, and oil. Use in a well ventilated area. Shake can until ball rattles for 1 minute. Hold container upright 6-8" from the surface. Do not apply in continuous spray. To avoid runs, apply several thin coats allowing paint film to become tacky between coats. For best results, use at room temperature (70°F.) After spraying, turn can upside down and spray until clear propellant comes out.

## PERFORMANCE

**DRY HEAT RESISTANCE:** 200°F

- Does not contain Methylene Chloride
- Will not rub off
- Equipped with EZ TOUCH® Standard Nozzle

**DRYING TIME @ 70°F @ 50%R.H.:**

**TO TOUCH:** 15 minutes

**TO HANDLE:** 30 minutes

**RECOAT:** Anytime

**CLEAN UP:** S00606 Layout Fluid Remover

**SHELF LIFE:** 3 years from date of manufacture

## PROPERTIES

**RESIN TYPE:** Lacquer

**APPEARANCE:** Dark Blue

**PROPELLANT:** Hydrocarbon

**SHEEN:** Flat

**% SOLIDS:** 4.50%

**WT./GAL.:** 6.09

**SPECIFIC GRAVITY:** 0.73

**HAZARD CODE:** 2,4,0

**VOC:** 47.10%

**MIR:** 1.18

**OTC & CALIFORNIA COMPLIANT:** Yes

**FLAMMABLE:** Yes

**FLASH POINT:** < 0°F

**COVERAGE PER AEROSOL (THEORETICAL):**

10 - 15 sq. ft. per can

## RESOURCES

**MSDS/EDS/PRODUCT DATA**

**SHEETS:** sprayon.com

**CUSTOMER SERVICE:**

1-800-777-2966

**TECHNICAL INFORMATION:**

1-800-251-2486

## PACKAGING

**Stock #:** S00603

**UPC Code:** 0-75577-90603-1

**Fill Wt.:** 12 oz.

**Per Case:** 12

**Carton Dimensions:**

L 10-7/8" x W 8-3/16" x H 8"

## SHIPPING

Refer to section 14 of the material safety data sheet for proper transport information and labeling.



SP603

## COLOR SELECTION GUIDE

S00603 - Dark Blue



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**Sprayon® Products**

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